**601: ISA segment must be perfect including blank spaces. Use your own id for USPPI. ALL CAPS. Note end of segment delimiters. No carriage return. NO BA109 and BA111 if EIN is being used.**

ISA\*03\*123456789 \*01\* \*01\*123456789 \*ZZ\*USCSAESTEST \*160303\*1735\*^\*00405\*000000650\*0\*T\*:~

GS\*SE\*123456789\*USCSAESTEST\*20160303\*173519 \*1\*X\*004050~

ST\*601\*0001~

BA1\*Y\*1\*30\*MX\*006502016\*\*NO\*TX\*\*ABCD\*\*ABCD~

YNQ\*RZ\*N~

YNQ\*QQ\*N~

DTM\*274\*20160310~

P5\*L\*D\*2304~

REF\*BN\*25039614~

M12\*70\*\*\*N~

N1\*EX\*W.W. ACE \*24\*12345678900~

N2\*MARK T. MARK\*70812345678~

N3\*1100 MARK DRIVE~

N4\*COLUMBIA\*MD\*21044\*US~

N1\*CN\*ACE MEXICO\*\*\*01\*XT~

N3\*AV. ACE~

N4\*SANTIAGO, TIANGIUSTENCO\*MX\*52600\*MX~

N1\*IC\*ACE MEXICO 811~

N3\*AV. ACE~

N4\*SANTIAGO, TIANGIUSTENCO\*MX\*52600\*MX~

L13\*A\*3907200000\*KG\*17600\*10\*26518\*1\*\*\*K\*18924\*TOTE\*OS\*1~

X1\*\*NLR\*1\*\*\*\*C33\*\*D\*\*\*\*\*0\*\*EAR99~

L13\*A\*3824405000\*KG\*1000\*10\*463\*2\*\*\*K\*1039\*DRUM\*OS\*1~

X1\*\*NLR\*1\*\*\*\*C33\*\*D\*\*\*\*\*0\*\*EAR99~

SE\*23\*0001~

GE\*1\*1~

IEA\*1\*000000650~

**824:**

ISA\*03\*123456789 \*01\* \*ZZ\*USCSAESTEST \*01\*123456789 \*160303\*1736\*^\*00405\*000000650\*0\*T\*~?

GS\*AG\*USCSAESTEST\*123456789\*20160303\*1736\*1\*X\*004050?

ST\*824\*0001?

BGN\*01\*362696920\*20160303\*\*\*XT?

N1\*01\*W.W. ACE\*24\*12345678900?

REF\*01\*000650?

OTI\*02\*A1\*123456789?

OTI\*02\*B1\*123456789?

OTI\*02\*SC1\*006502016?

OTI\*02\*ES1\*X20160303255892?

TED\*974\* A SHIPMENT ADDED ?

OTI\*02\*Y1\*47393607600?

OTI\*02\*Z1\*473936076?

SE\*12\*0001?

GE\*1\*1?

IEA\*1\*000000650?